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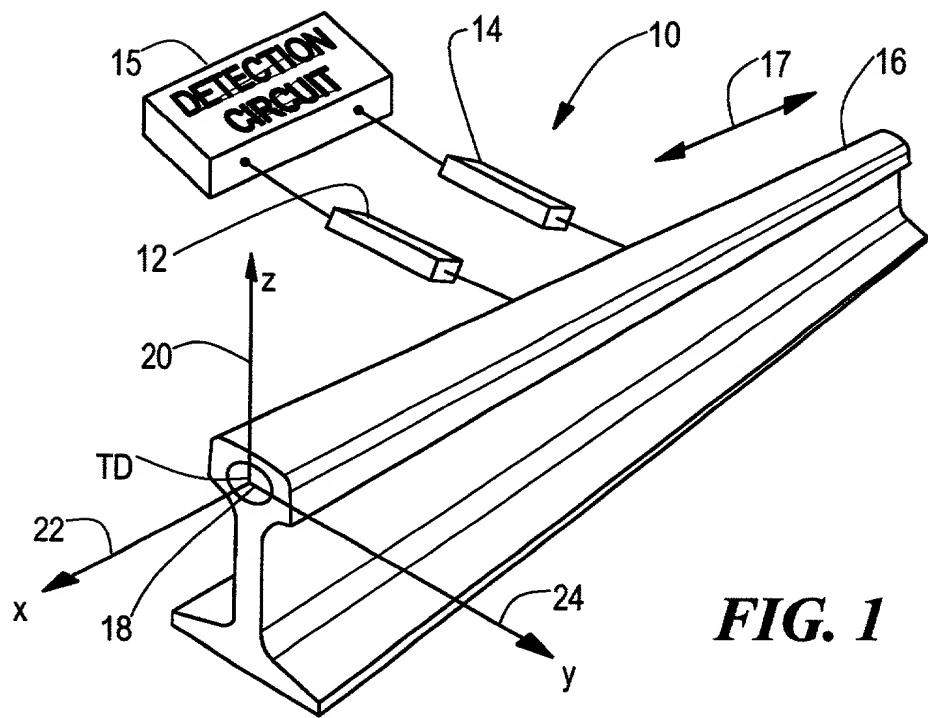


FIG. 1

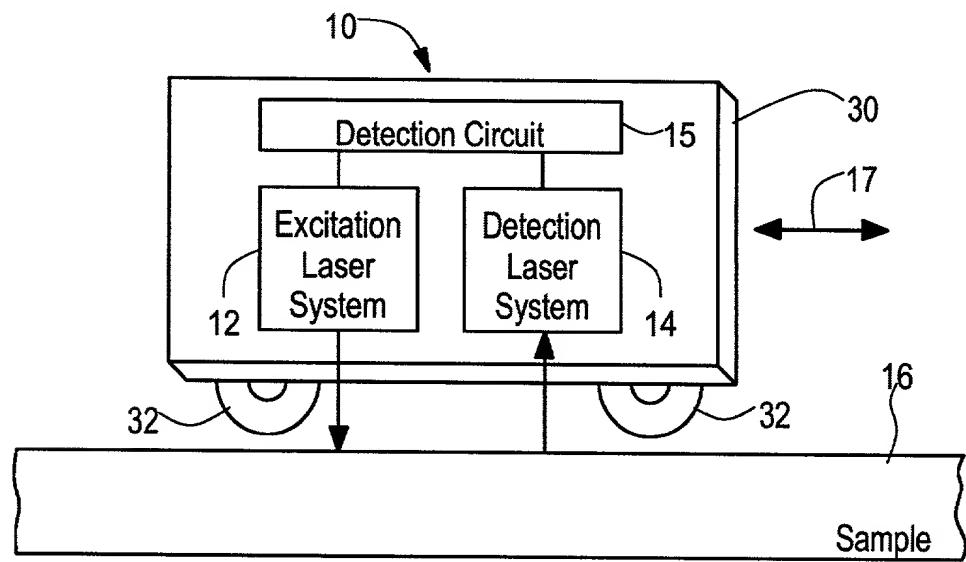


FIG. 2

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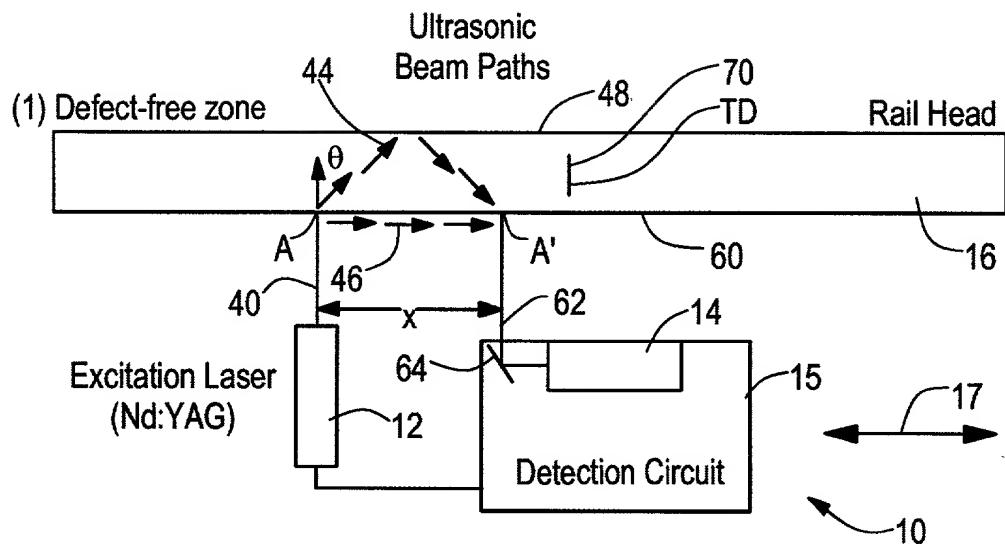


FIG. 3

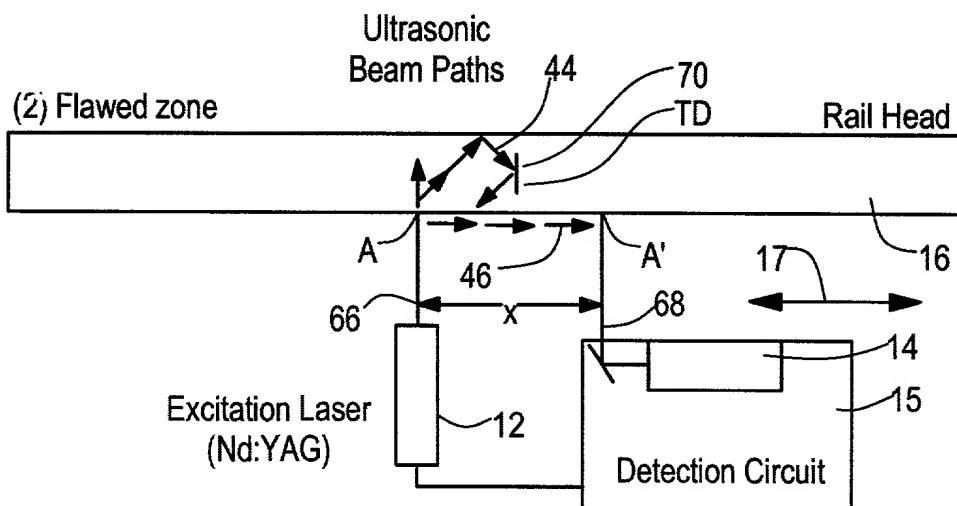


FIG. 4

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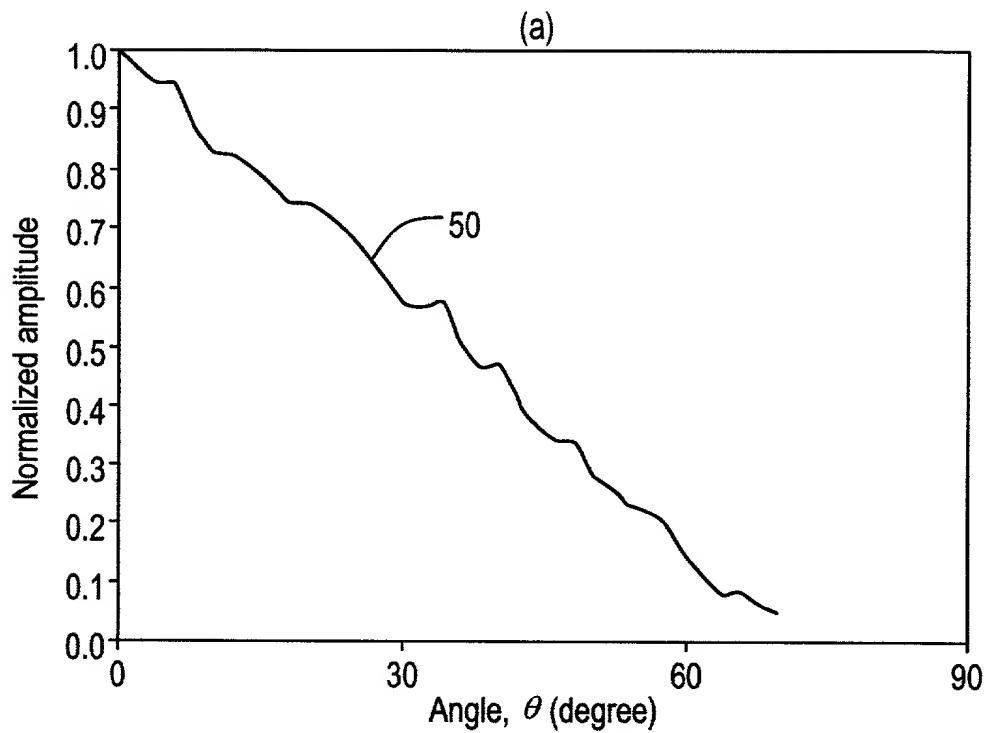


FIG. 5

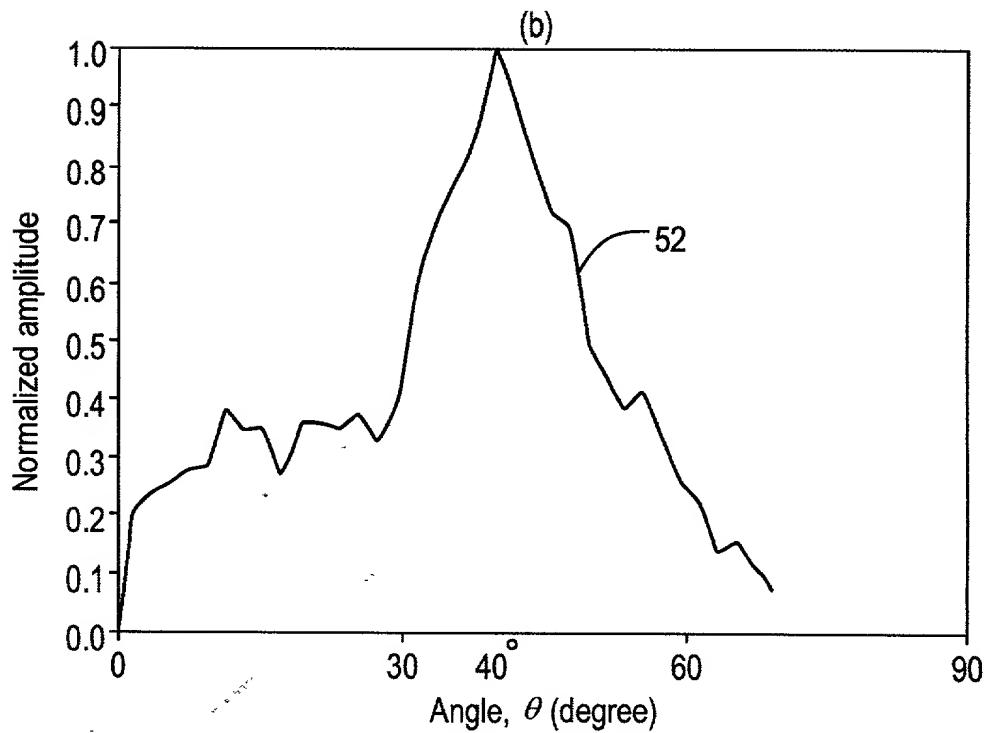


FIG. 6

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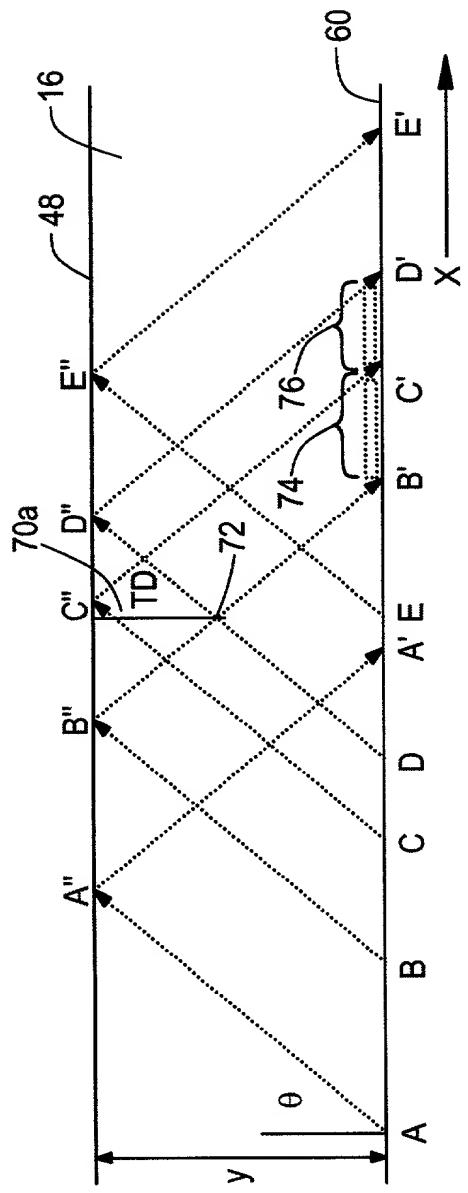


FIG. 7

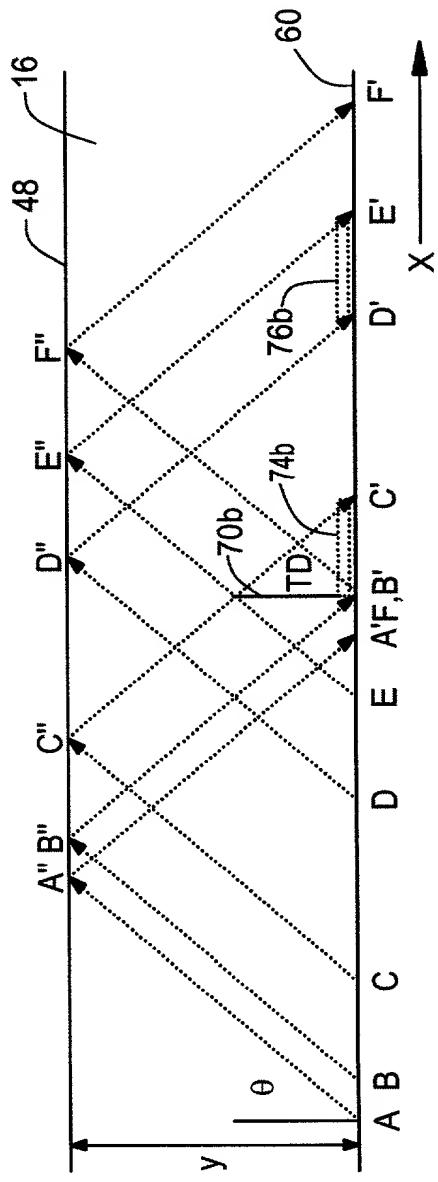
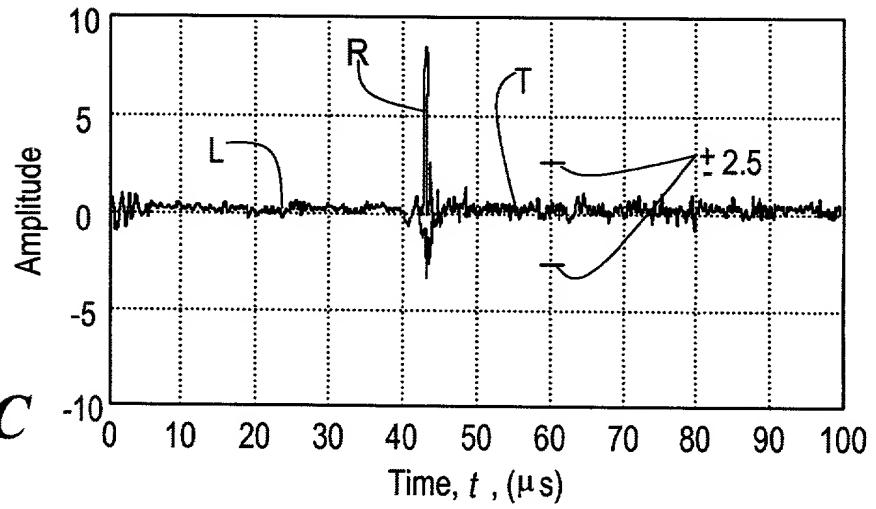
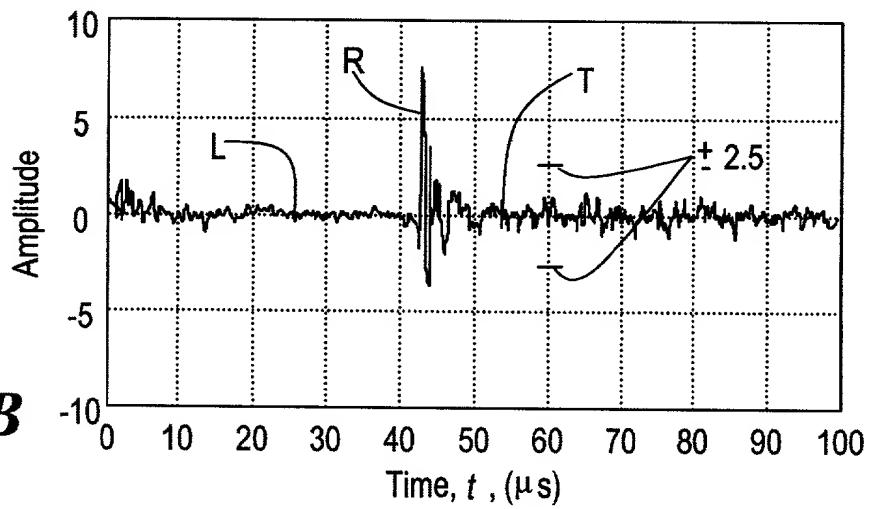
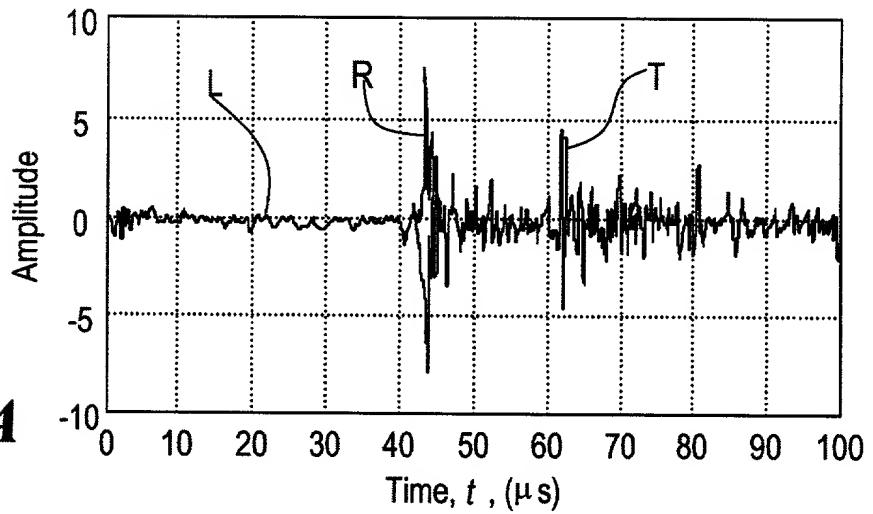


FIG. 9

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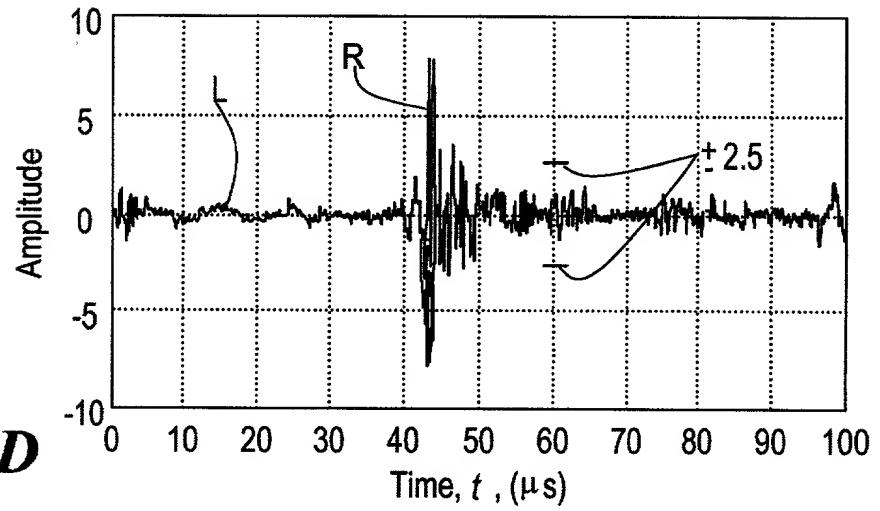


FIG. 8D

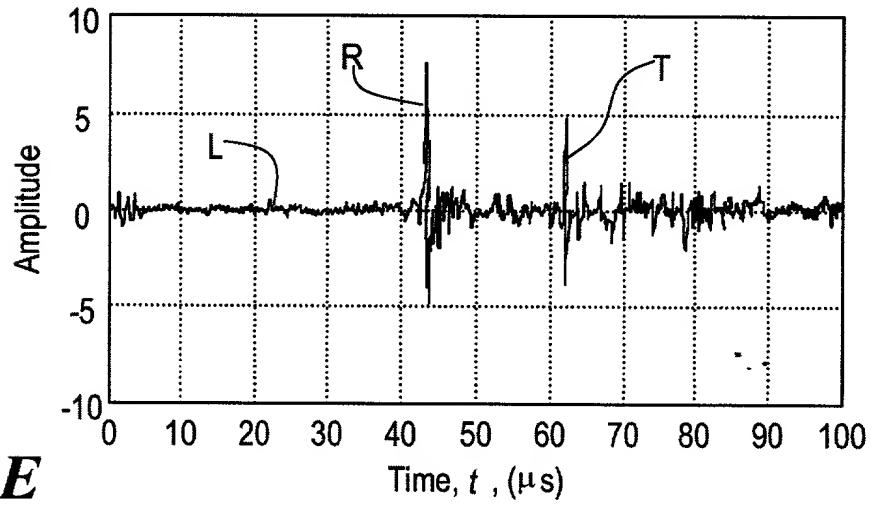


FIG. 8E

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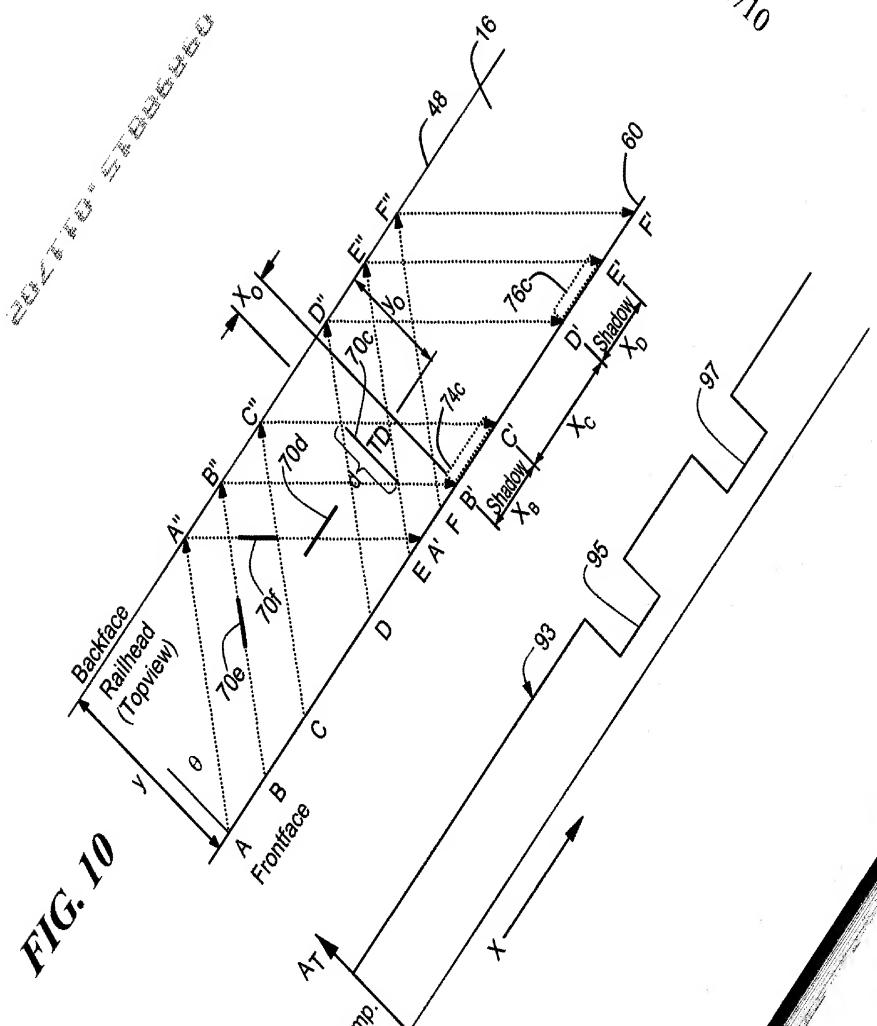


FIG. 12

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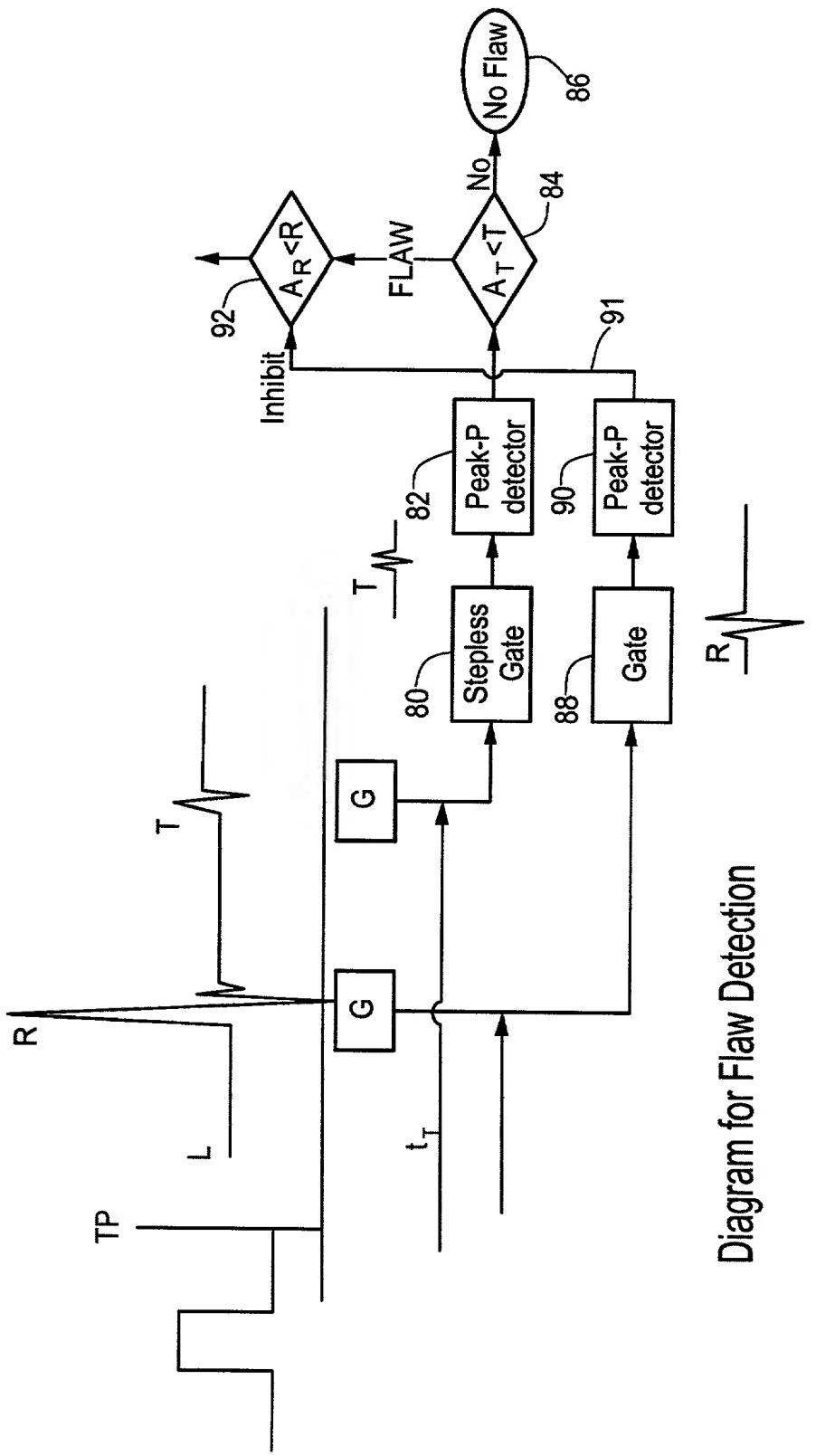


Diagram for Flaw Detection

FIG. 11

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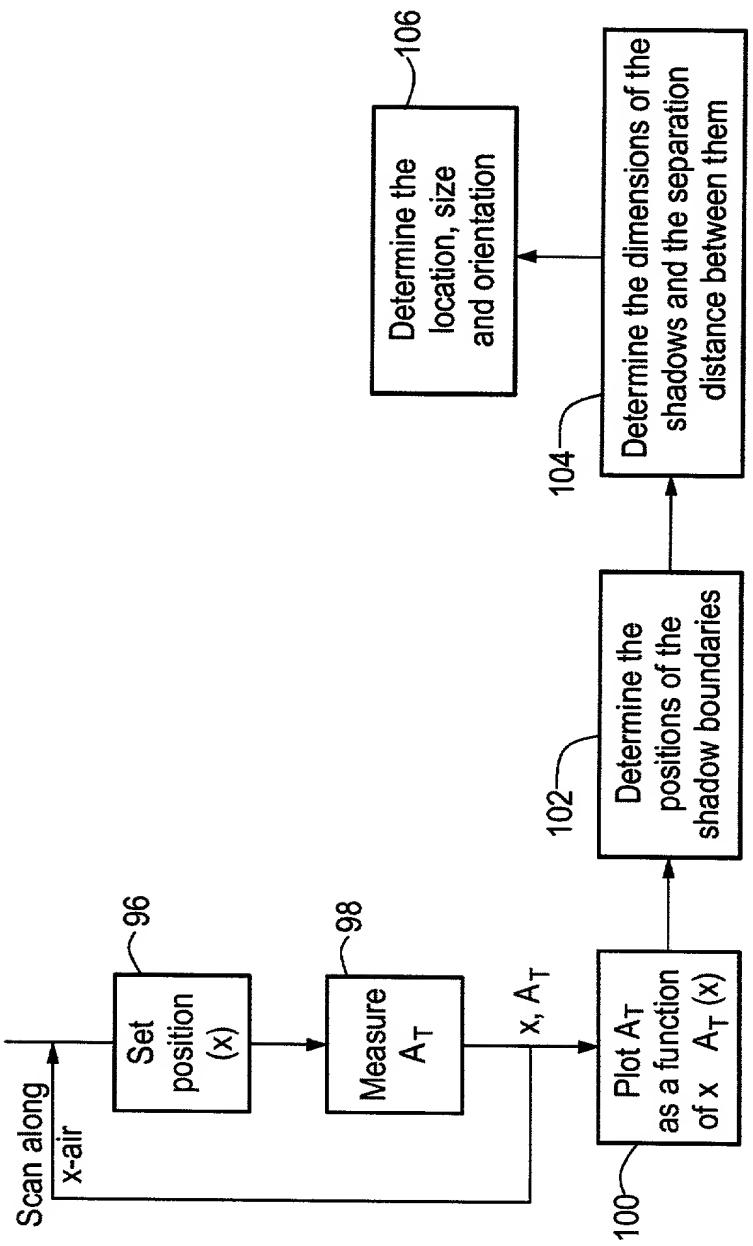


FIG. 13

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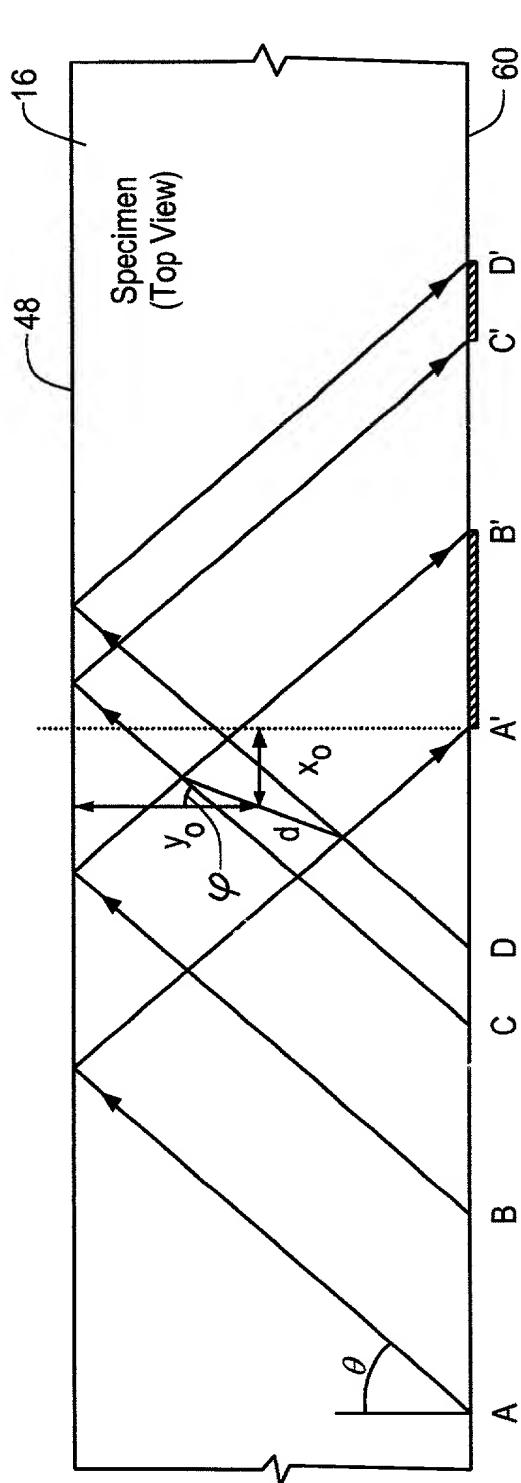


FIG. 14

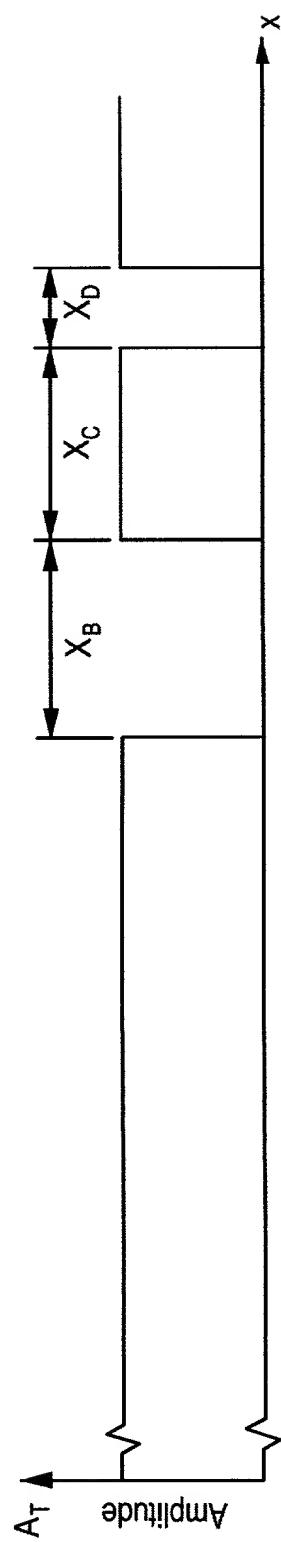


FIG. 15